

| | PVC | | | | PE-HD/PP-H/PPs/PP-EL-s/PVDF | | | |
|-----|-----|-----|------------|-----|-----------------------------|-----|------------|-----|
| Ø | L | L1 | Toleranz Ø | s | L | L1 | Toleranz Ø | s |
| 75 | 40 | 244 | 0,3 | 2,5 | 40 | 247 | 0,7 | 3,0 |
| 90 | 40 | 244 | 0,3 | 2,5 | 40 | 247 | 0,9 | 3,0 |
| 110 | 40 | 244 | 0,3 | 2,5 | 40 | 247 | 1,0 | 3,0 |
| 125 | 40 | 244 | 0,3 | 2,5 | 40 | 247 | 1,2 | 3,0 |
| 140 | 40 | 244 | 0,4 | 2,5 | 40 | 247 | 1,3 | 3,0 |
| 160 | 40 | 273 | 0,4 | 2,5 | 40 | 276 | 1,5 | 3,0 |
| 180 | 40 | 273 | 0,4 | 2,5 | 40 | 276 | 1,7 | 3,5 |
| 200 | 40 | 273 | 0,5 | 2,5 | 40 | 276 | 1,8 | 3,5 |
| 225 | 50 | 306 | 0,5 | 2,5 | 50 | 300 | 1,9 | 3,5 |
| 250 | 50 | 306 | 0,5 | 2,5 | 50 | 300 | 2,0 | 3,5 |
| 280 | 50 | 306 | 0,6 | 2,5 | 50 | 300 | 2,2 | 3,5 |
| 315 | 50 | 306 | 0,6 | 2,5 | 50 | 300 | 2,4 | 4,0 |
| 355 | 60 | 320 | 0,8 | 3,0 | 60 | 320 | 2,4 | 5,0 |
| 400 | 60 | 320 | 0,9 | 3,0 | 60 | 360 | 2,4 | 5,0 |
| 450 | 60 | 320 | 0,8 | 3,6 | 60 | 320 | 3,5 | 6,0 |
| 500 | 60 | 360 | 1,0 | 4,0 | 60 | 360 | 4,0 | 6,0 |

| | | | | | | | | |
|------|-----|-----|-----|------|-----|-----|-----|------|
| 560 | - | - | - | - | 70 | 410 | 4,5 | 6,0 |
| 600 | 70 | 450 | 2,5 | 5,0 | 70 | 450 | 4,5 | 8,0 |
| 630 | - | - | - | - | 70 | 480 | 4,5 | 8,0 |
| 700 | 70 | 520 | 3,0 | 6,0 | 70 | 520 | 4,5 | 8,0 |
| 710 | - | - | 3,0 | - | 80 | 530 | 4,5 | 8,0 |
| 800 | 80 | 560 | 4,0 | 8,0 | 80 | 560 | 4,5 | 8,0 |
| 900 | 90 | 650 | 4,0 | 8,0 | 90 | 650 | 4,5 | 10,0 |
| 1000 | 100 | 740 | 4,0 | 10,0 | 100 | 740 | 5,0 | 10,0 |
| 1200 | 120 | 960 | 4,0 | 12,0 | 120 | 960 | 5,0 | 12,0 |
| 1250 | 130 | 960 | 4,0 | 12,0 | 130 | 960 | 5,0 | 12,0 |